



Louisville Metro Air Pollution Control District  
850 Barret Avenue  
Louisville, Kentucky 40204-1745



Permit No.: C-0036-1000

Plant ID: 36

Effective Date: [Click here to enter a date.](#)

Expiration Date: [Click here to enter a date.](#)

Clariant Corporation (West Plant)  
1227 South 12<sup>th</sup> Street  
Louisville, KY 40201

is authorized to construct the described process equipment by the Louisville Metro Air Pollution Control District. Authorization is based on information provided with the application submitted by the company and in accordance with applicable regulations and the conditions specified herein.

Process equipment description:

A catalyst plant consisting of tank farm loading, support synthesis, catalyst production, solvent regeneration, by-product isolation, waste gas treatment, waste water treatment; and utilities. See Table for Equipment List.

Applicable Regulation(s): 2.03, 2.16, 5.00, 5.01, 5.14, 5.20, 5.21, 5.22, 5.23, 7.08, 7.12, and 7.25

Control reference(s): N/A

Application No. 63548

Application Received: 4/1/2014

Permit Writer: Virginia Rhodes

{manager1}  
Air Pollution Control Officer  
{date1}

This permit covers only the provisions of Kentucky Revised Statutes Chapter 77 Air Pollution Control, the regulations of the Louisville Metro Air Pollution Control District (District) and, where appropriate, certain federal regulations. The issuance of this permit does not exempt any owner or operator to whom it has been issued from prosecution on account of the emission or issuance of any air contaminant caused or permitted by such owner or operator in violation of any of the provisions of KRS 77 or District regulations. Any permit shall be considered invalid if timely payment of applicable fees is not made after receipt of the statement of fees (SOF). The permit contains general permit conditions and specific permit conditions. General conditions are applicable unless a more stringent requirement is specified elsewhere in the permit.

### **General Conditions**

- G1. The owner or operator of the affected facility covered by this permit shall notify the District of any process change, equipment change, material change, or change in method or hours of operation. This requirement is applicable to those changes that may have the potential for increasing the emission of air contaminants to a level in excess of the applicable limits or standards specified in this permit or District regulations.
- G2. The owner or operator shall obtain new or revised permits from the District when:  
(See [District Regulation 2.16](#) for Title V sources. See [District Regulation 2.17](#) for FEDOOP sources. See [District Regulation 2.03](#) for other sources.)
  - a. The company relocates to a different physical address.
  - b. The ownership of the company is changed.
  - c. The name of the company as shown on the permit is changed.
  - d. Permits are nearing expiration or have expired.
- G3. The owner or operator shall submit a timely application for changes according to G2. For minor sources only, the District does not require application for permit renewal. The District automatically commences the process of permit renewal for minor sources upon expiration. Timely renewal is not always achievable; therefore, the company is hereby authorized to continue operation in compliance with the latest District permit(s) until the District issues the renewed permit(s).
- G4. The owner or operator shall not be authorized to transfer ownership or responsibility of the permit. The District may transfer permits after appropriate notification (Form AP-100A) has been received and review has been made.
- G5. The owner or operator shall pay the required permit fees within 45 days after issuance of the SOF by the District, unless other arrangements have been proposed and accepted by the District.
- G6. This permit allows operation 8,760 hours per year unless specifically limited elsewhere in this permit.

- G7. The owner or operator shall submit emission inventory reports as required by [Regulation 1.06](#).
- G8. The owner or operator shall timely report abnormal conditions or operational changes, which may cause excess emissions as required by [Regulation 1.07](#).
- G9. Unless specified elsewhere in this permit, the owner or operator shall complete required monthly record keeping within 30 days following the end of each calendar month.
- G10. If a change in the Responsible Official (RO) occurs during the term of this permit, the owner or operator shall provide written notification (Form AP-100A) to the District within 30 calendar days of the date the RO change occurs.

New Equipment				
Emission Point ID	Description	Applicable Regulation(s)	Control Device	Stack ID
<b>W62 - Tank Farm</b>				
V100.70	Mobile Temporary Container, <sup>1</sup> 5,283 gallons	7.12	NA	ST100.190
C100.1	Dryer 110 gph	7.25	PU628	ST628.190
V100.30	Dryer Vessel 110 gph	7.25	PU628	ST628.190
V100.31	Dryer Vessel 110 gph	7.25	PU628	ST628.190
V101.1	Storage Tank <sup>2</sup> (Submerged Fill) 7,925 gallons	7.12	E626.40 PU628	ST628.190
V110.70	Mobile Temporary Container <sup>1</sup> 5,283 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23 7.12	NA	ST110.190
C110.1	Dryer 112 gph	5.00, 5.01, 5.20, 5.21, 5.22, 5.23 7.25	PU628	ST628.190
V110.30	Dryer Vessel 112 gph	5.00, 5.01, 5.20, 5.21, 5.22, 5.23 7.25	PU628	ST628.190
V110.31	Dryer Vessel 112 gph	5.00, 5.01, 5.20, 5.21, 5.22, 5.23 7.25	PU628	ST628.190
V130.70	Mobile Temporary Container, <sup>1</sup> 5,283 gallons	7.12	NA	ST130.190
V131.1	Processing Tank, 766 gallons	7.25	PU628	ST628.190
V132.1	Storage Tank, <sup>2</sup> 3,963 gallons	7.12	NA	ST132.190
V136.1	Processing Tank, 766 gallons	7.25	PU628	ST628.190
V137.1	Dry Storage Tank <sup>2</sup> 1,321 gallons	7.12	NA	ST137.190
V140.70	Mobile Temporary Container <sup>1</sup> 5,283 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23 7.12	NA	ST140.190
C140.1	Dryer 110 gph	5.00, 5.01, 5.20, 5.21, 5.22, 5.23 7.25	PU628	ST628.190
V140.30	Dryer Vessel 110 gph	5.00, 5.01, 5.20, 5.21, 5.22, 5.23 7.25	PU628	ST628.190
V140.31	Dryer Vessel 110 gph	5.00, 5.01, 5.20, 5.21, 5.22, 5.23 7.25	PU628	ST628.190
V150.1	Storage Tank I 14,926 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
V151.1	Storage Tank II 14,926 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
<b>W63 – Support Synthesis</b>				
PU203	Bag Emptying Unit	7.08	NA	ST203.190

<sup>1</sup> Mobile Temporary containers (V100.70, V110.70, V130.70, and V140.70) will be filled offsite and will only be used onsite to transfer material out of the containers; therefore, submerged fill is not applicable.

<sup>2</sup> Submerged fill is not required since the stored vapor pressure is less than 1.5 psia.

New Equipment				
Emission Point ID	Description	Applicable Regulation(s)	Control Device	Stack ID
R200.1	Reactor 1	7.08	E626.40 PU628	ST628.190
		7.25		
R201.1	Reactor 2	7.08	E626.40 PU628	ST628.190
		7.25		
R220.1	Reactor	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E626.40 PU628	ST628.190
		7.25		
V231.1	Re-suspension Storage Tank 1 <sup>3</sup> 2,351 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E626.40 PU628	ST628.190
		7.25		
V232.1	Re-suspension Storage Tank 2 <sup>3</sup> 2,351 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E626.40 PU628	ST628.190
		7.25		
V234.1	SRS Transfer Tank 1,321 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E626.40 PU628	ST628.190
		7.25		
D240.1/ E240.40	Dryer with Heat Exchanger	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	F240.50	ST628.190
		7.25	E626.40 PU628	
		7.08		
V240.30	Transfer Vessel 185 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E626.40 PU628	ST628.190
		7.25		
V244.1	Blender	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	F244.50 PU628	ST628.190
		7.25		
		7.08		
F244.51	Vibrating Sieve	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	V244.30 PU628	ST628.190
		7.25		
		7.08		
244.90	Container/Drum Filling Unit	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	V244.30 PU628	ST628.190
		7.25		
		7.08		
244.91	Drum Filling Unit	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	V244.30 PU628	ST628.190
		7.25		
		7.08		
PU244	Drum Emptying Unit	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	V244.31 PU628	ST628.190
		7.25		
		7.08		
W64 – Catalyst Production				
PU300.80	Container Emptying Unit – Line 1	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	NA	ST300.190
		7.25		
		7.08		
PU305.80	Container Emptying Unit – Line 2	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	NA	ST305.190
		7.25		
		7.08		
R300.1	Reactor – Line 1	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.25		
		7.08		
R305.1	Reactor – Line 2	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40	ST628.190

<sup>3</sup> Re-suspension Tanks are identified as process tanks instead of storage tanks since these tanks are washing/slurry tanks with agitation that are filled and emptied each batch; therefore, these tanks are subject to Regulation 7.25 instead of Regulation 7.12.

New Equipment				
Emission Point ID	Description	Applicable Regulation(s)	Control Device	Stack ID
		7.25	C627.3, C627.4, C627.5 PU628	
		7.08		
R310.1	Reactor I – Line 1	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E610.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.25		
R315.1	Reactor I – Line 2	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E610.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.25		
F320.1	Filter – Line 1	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.25		
F325.1	Filter – Line 2	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.25		
R311.1	Reactor II – Line 1	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E610.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.25		
R316.1	Reactor II – Line 2	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E610.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.25		
V321.1	Recycled Storage Tank with agitation <sup>3</sup> – Line 1 2,298 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.25		
V326.1	Recycled Storage Tank with agitation <sup>3</sup> – Line 2 2,298 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.25		
V322.1	Recycled Storage Tank <sup>3</sup> – Line 1 3,300 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.25		
V323.1	SRC Transfer Tank – Line 1,	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40	ST628.190

New Equipment				
Emission Point ID	Description	Applicable Regulation(s)	Control Device	Stack ID
	1,321 gallons	7.25	C627.3, C627.4, C627.5 PU628	
V327.1	Recycled Storage Tank <sup>3</sup> – Line 2 (Submerged Fill) 3,300 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23 7.25	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
V328.1	SRC Transfer Tank – Line 2 1,321 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23 7.25	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
D330.1/ E330.40	Dryer with Heat Exchanger – Line 1	5.00, 5.01, 5.20, 5.21, 5.22, 5.23 7.25 7.08	F330.50 E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
V330.30	Transfer Vessel 185 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23 7.25	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
D335.1/ E335.40	Dryer with Heat Exchanger – Line 2	5.00, 5.01, 5.20, 5.21, 5.22, 5.23 7.25 7.08	F335.50 E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
V335.30	Transfer Vessel 185 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23 7.25	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
V332.1	Blender – Line 1	5.00, 5.01, 5.20, 5.21, 5.22, 5.23 7.25 7.08	F332.50 PU628	ST628.190
V337.1	Blender – Line 2	5.00, 5.01, 5.20, 5.21, 5.22, 5.23 7.25 7.08	F337.50 PU628	ST628.190
F332.51	Vibrating Sieve – Line 1	5.00, 5.01, 5.20, 5.21, 5.22, 5.23 7.25 7.08	V332.30 PU628	ST628.190
F337.51	Vibrating Sieve – Line 2	5.00, 5.01, 5.20, 5.21, 5.22, 5.23 7.25 7.08	V337.30 PU628	ST628.190
PU332.81	Drum Filling Unit – Line 1	5.00, 5.01, 5.20, 5.21, 5.22, 5.23 7.25 7.08	V332.30 PU628	ST628.190

New Equipment				
Emission Point ID	Description	Applicable Regulation(s)	Control Device	Stack ID
PU337.81	Drum Filling Unit – Line 2	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	V337.30 PU628	ST628.190
		7.25		
		7.08		
332.90	Off Spec Drum Filling Unit – Line 1	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	V332.30 PU628	ST628.190
		7.25		
		7.08		
337.90	Off Spec Drum Filling Unit – Line 2	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	V337.30 PU628	ST628.190
		7.25		
		7.08		
PU332.80	Drum Emptying Unit – Line 1	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	V332.31 PU628	ST628.190
		7.25		
		7.08		
PU337.80	Drum Emptying Unit – Line 2	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	V332.31 PU628	ST628.190
		7.25		
		7.08		
W65- Solvent Regeneration				
V400.1	SRS Storage Tank (Submerged Fill) 19,628 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E626.40 PU628	ST628.190
		7.12		
E403.41/ C403.10/ E403.40/ E403.42	Reboiler with Column, Overhead Interchange and Condenser	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E626.40 PU628	ST628.190
		7.25		
V403.30	Reflux Vessel	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E626.40 PU628	ST628.190
		7.25		
E403.43/ C403.20/ E403.44	Reboiler with Column and Condenser	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E626.40 PU628	ST628.190
		7.25		
V403.31	Reflux Vessel	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E626.40 PU628	ST628.190
V404.1	Storage Tank (Submerged Fill) 19,628 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E626.40 PU628	ST628.190
		7.12		
V407.1	Storage Tank <sup>2</sup> 2,642 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E626.40 PU628	ST628.190
		7.12		
V410.1	SRC Storage Tank 1 (Submerged Fill) 19,628 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.12		
V420.1	SRC Storage Tank II (Submerged Fill) 19,628 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.12		
C413.10/ E413.40/ E413.41	1 <sup>st</sup> Stage Distillation Column and Falling Film Evaporator with Condenser	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.25		
V413.30	Reflux Drum	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40	ST628.190



New Equipment				
Emission Point ID	Description	Applicable Regulation(s)	Control Device	Stack ID
	383 gallons	7.25	C627.3, C627.4, C627.5 PU628	
C414.10 /E414.40/ E414.41	2 <sup>nd</sup> Stage Distillation Column and Falling Film Evaporator with Condenser	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40 C27.1 PU628	ST628.190
		7.25		
V414.30	Reflux Drum 180 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.25		
C415.10/ E415.40/ E415.41	3 <sup>rd</sup> Stage Distillation Column and Falling Film Evaporator with Condenser	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.25		
V415.30	Reflux Drum 90 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.25		
V447.1	Storage Tank (Submerged Fill) 7,925 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.12		
V427.1	Storage Tank (Submerged Fill) 7,925 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.12		
V437.1	Recycle Storage Tank/Mixing Vessel <sup>4</sup> 1,928 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.25		
V417.1	Storage Tank <sup>2</sup> 5,072 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.12		
W66 – By-Product Isolation				
V600.1	SRC Storage (Surge/Transfer Vessel with Agitation) and Cooling Tank, 6,710 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.25		
V601.1	Tank	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40	ST628.190

New Equipment				
Emission Point ID	Description	Applicable Regulation(s)	Control Device	Stack ID
	3,170 gallons	7.25	C627.3, C627.4, C627.5 PU628	
V602.1	Tank1 3,170 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.25		
V603.1	Tank 2 3,170 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.25		
V608.1	SRC Transfer Tank 1,321 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.25		
D606.1/ E606.40	Dryer with Heat Exchanger	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	F606.50 E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.25		
		7.08		
V606.30	Transfer Vessel 529 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	E624.40 C627.3, C627.4, C627.5 PU628	ST628.190
		7.25		
PU607	Big-Bag Filling Unit	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	V607.30 PU628	ST628.190
		7.25		
		7.08		
W67 – Waste gas Treatment				
V610.1	Recovered Solvent Storage (Transfer Vessel) Tank 1,540 gal	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	C627.3, C627.4, C627.5 PU628	ST628.190
		7.25		
V624.1	Recovered Solvent Storage (Transfer Vessel) Tank 1,540 gal	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	C627.3, C627.4, C627.5 PU628	ST628.190
		7.25		
V626.1	Recovered Solvent Storage (Transfer Vessel) Tank 1,540 gal	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	PU628	ST628.190
		7.25		
W68 - Utilities				
E011.1/E011.2	Cooling Tower	7.08 (Insignificant Activity)	NA	Fugitive
V690.1	Blow-Down Tank		NA	Fugitive
W69 – Waste Water Treatment				
V691.1 <sup>1</sup>	Emergency Drainage Tank <sup>3</sup> 6,850 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	NA	ST651.190
V650.1	Phase Separator	5.00, 5.01, 5.20, 5.21, 5.22, 5.23	C627.3,	ST628.190

New Equipment				
Emission Point ID	Description	Applicable Regulation(s)	Control Device	Stack ID
	3,590 gallons	7.25	C627.4, C627.5 PU628	
V650.30	Solvent Collection Tank 18 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23 7.25	C627.3, C627.4, C627.5 PU628	ST628.190
V651.1	Waste Water Tank 1 (Basin) 8,000 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23 7.25	NA	ST650.190
V651.2	Waste Water Tank 2 (Basin) 8,000 gallons	5.00, 5.01, 5.20, 5.21, 5.22, 5.23 7.25	NA	ST650.190

Control Device				
Control ID	Description	Performance Indicator <sup>4</sup>	Control Efficiency	Stack ID
F240.50	TBD- Baghouse/Fabric Filter		95%	ST628.190
F224.50	TBD- Baghouse/Fabric Filter		95%	ST628.190
F330.50	TBD- Baghouse/Fabric Filter		95%	ST628.190
F332.50	TBD- Baghouse/Fabric Filter		95%	ST628.190
F335.50	TBD- Baghouse/Fabric Filter		95%	ST628.190
F337.50	TBD- Baghouse/Fabric Filter		95%	ST628.190
F606.50	TBD- Baghouse/Fabric Filter		95%	ST628.190
C627.3	TBD – Eductor, using 20% Sodium Hydroxide solution as the scrubbing liquid, to control non-VOC HAP	pH Range: 9 – 13 Liquid Flow Pressure Range: 40 – 75 psi	99.5% combined	ST628.190
C627.4	TBD – Recirculated Packed Bed Scrubber (Stage 1), using 20% Sodium Hydroxide solution as the scrubbing liquid, to control non-VOC HAP	pH Range: 9 – 13 Liquid Flow Pressure Range: 20 – 55 psi		ST628.190
C627.5	TBD – Recirculated Packed Bed Scrubber (Stage 2), using 20% Sodium Hydroxide solution as the scrubbing liquid, to control non-VOC HAP			ST628.190
E610.40	TBD – Shell & Tube Condenser <sup>5</sup> (BACT)	Maximum Exhaust Stream Temperature: - 20 ° C (- 4 ° F)	95%	ST628.190
E624.40	TBD – Shell & Tube Condenser <sup>5</sup> (BACT)	Maximum Exhaust Stream Temperature: - 20 ° C (- 4 ° F)	95%	ST628.190
E626.40	TBD – Shell & Tube Condenser <sup>5</sup>	Maximum Exhaust Stream	95%	ST628.190

<sup>4</sup> Performance Indicators may be re-established through performance testing.

<sup>5</sup> Condensers (E610.40, E624.40, E626.40) have been determined to represent Best Available Control Technology (BACT) at 95% control efficiency for controlling volatile organic compounds for Regulation 7.25 per the BACT Analysis dated March 31, 2014, revised July 9, 2014, revised September 5, 2014.

	(BACT)	Temperature: - 20 ° C (- 4 ° F)		
V244.30	TBD - Absorber		95%	ST628.190
V244.31	TBD - Absorber		95%	ST628.190
V332.30	TBD - Absorber		95%	ST628.190
V332.31	TBD - Absorber		95%	ST628.190
V337.30	TBD - Absorber		95%	ST628.190
V607.30	TBD - Absorber		95%	ST628.190
PU628	TBD - Flare		98%	ST628.190

### Specific Conditions

#### S1. Standards (Regulation 2.03, section 6.1)

##### a. VOC

- i. The owner or operator shall not allow or cause the plant-wide VOC emissions to equal or exceed 100 tons during any consecutive 12-month period<sup>6</sup>. (Regulations 2.05)
- ii. For the equipment subject to Regulation 7.25 not controlled by the condensers (C100.1, V100.30, V100.31, C110.1, V110.30, V110.31, C140.1, V140.30, V140.31, V131.1, V136.1, V244.1, F244.51, 244.90, 244.91, PU244, PU300.80, PU305.80, V332.1, V337.1, F332.51, F337.51, PU332.81, PU337.81, 332.90, 337.90, PU332.80, PU337.80, PU607, V610.1, V624.1, V626.1, V690.1, V650.1, V650.30, V651.1, V651.2), the owner or operator shall not allow or cause the plant-wide VOC emissions to exceed 5 tons per consecutive 12-month period, unless modeling or a BACT analysis has been submitted to, and approved by, the District. (Regulation 7.25, section 3)
- iii. For the equipment subject to Regulation 7.25 controlled by condensers labeled E610.40, E624.40, and E626.40 (R200.1, R201.1, R220.1, V231.1, V232.1, V234.1, D240.1/E240.40, V240.30, R300.1, R305.1, R310.1, R315.1, F320.1, F325.1, R311.1, R316.1, V321.1, V323.1, V326.1, V322.1, V327.1, V328.1, D330.1/E330.40, V330.30, D335.1/E335.40, V335.30, E403.41/C403.10/E403.40/E403.42, V403.40, E403.43/C403.20/E403.44, V403.31, C413.10/E413.40/E413.41, V413.30, C414.10/E414.40/E414.41, V414.30, C415.10/E415.40/E415.41, V415.30, V437.1, V600.1, V601.1, V602.1, V603.1, V608.1, D606.1/E606.40, V606.30), the owner or operator shall utilize VOC BACT<sup>7</sup> as defined below: (Regulation 7.25, section 3)
  - 1) The owner or operator shall not allow the combined VOC emissions from the process equipment subject to Regulation 7.25 controlled by condensers (E610.40, E624.40, and E626.40) to exceed 40.22 tons during any consecutive 12-month period. (BACT) (Regulation 7.25, section 3.1)
  - 2) The owner or operator shall operate condensers (E610.40, E624.40, and E626.40) at all times the process equipment subject

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<sup>6</sup> This project is not major for PSD/NSR since the Company has already accepted synthetic minor limits.

<sup>7</sup> The Company submitted a BACT analysis dated March 31, 2014, revised June 13, 2014, revised September 5, 2014, that showed that venting to condensers (E610.40, E624.40, and E626.40) is considered BACT at 95% control efficiency. The District accepted the BACT determination.

to Regulation 7.25 controlled by the condensers is in operation.  
(BACT) (Regulation 7.25, section 3.1)

- iv. For condensers (E610.40, E624.40, and E626.40) when the process equipment is in operation, the exhaust stream temperature shall not exceed – 20°C (- 4°F) unless a new maximum exhaust stream temperature is established through performance testing.
- v. For storage vessels<sup>8</sup> subject to Regulation 7.12:
  - 1) For storage vessels (V132.1, V137.1, V407.1, and V417.1) the owner or operator shall not store materials with an as stored vapor pressure of greater than or equal to 1.5 psia in the storage vessels. (Regulation 7.12, section 3)
  - 2) The owner or operator shall equip storage vessels (V101.1, V400.1, V404.1, V410.1, V420.1, V427.1, and V447.1) with a permanent submerged fill pipe. (Regulation 7.12, Section 3.3)
  - 3) The owner or operator shall ensure that there shall be no visible holes, or other openings.

b. **HAP<sup>9</sup>**

- i. The owner or operator shall not allow or cause the plant-wide emissions of any single HAP to equal or exceed 10 tons during any consecutive 12-month period. (Regulation 2.05)
- ii. The owner or operator shall not allow or cause the plant-wide total HAP emissions to equal or exceed 25 tons during any consecutive 12-month period. (Regulation 2.05)

c. **PM/PM<sub>10</sub>/PM<sub>2.5</sub>**

- i. The owner or operator shall not allow or cause the plant-wide PM/PM<sub>10</sub>/PM<sub>2.5</sub> emissions to equal or exceed 100 tons during any consecutive 12-month period. (Regulations 2.04 and 2.05)<sup>10</sup>
- ii. For each piece of equipment subject to Regulation 7.08, the owner or operator shall not allow or cause PM emissions to exceed 2.34 lb/hr based

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<sup>8</sup> 40 CFR 60 Subpart Kb does not apply due to the size of the tanks.

<sup>9</sup> 40 CFR 63 Subpart VVVVVV applies to this facility, but there are no target HAPs listed in Table 1 of 40 CFR 63 Subpart VVVVVV associated with this project.

<sup>10</sup> This project is not major for PSD/NSR since the Company has already accepted synthetic minor limits.

on actual operating hours in a calendar day.<sup>11</sup> (Regulation 7.08, section 3.1.2)

- iii. For emission point D606.1 and PU607, the owner or operator shall operate the control device at all times the process is in operation.<sup>11</sup> (Regulation 7.08, section 3.1.2)

d. **Opacity**

The owner or operator shall not allow or cause visible emissions to equal or exceed twenty percent (20%) opacity. (Regulation 7.08, section 3.1.1)

e. **TAC**

- i. The owner or operator shall not allow emissions of any TAC to exceed environmentally acceptable (EA) levels, whether specifically established by modeling or determined by the District to be *de minimis*. (Regulations 5.00 and 5.21)
- ii. The owner or operator shall not allow emissions of hydrogen chloride (HCl) to exceed *de minimis* levels.<sup>12, 13</sup> (Regulations 5.00 and 5.21)
- iii. The owner or operator shall operate the educator and two-stage scrubber (C627.3, C627.4, C627.5) at all times reactors R310.1, R311.1, R315.1, & R316.1; distillation columns C413.1, C414.1, & C415; and tank V600.1 are in operation in order to be *de minimis* for Hydrochloric Acid.<sup>13</sup> (Regulations 5.21, section 4.3)
- iv. For educator C627.3 when the process equipment is in operation, the owner or operator shall:
  - 1) Maintain a pH range of 9-13 unless a new pH range is established through performance testing.

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<sup>11</sup> The potential PM emissions from all emission points in this project subject to Regulation 7.08, except for emission points D606.1 and PU607, cannot exceed the standard uncontrolled. Emission points D606.1 and PU607 cannot exceed the standard controlled.

<sup>12</sup> As of the effective date of this permit, the *de minimis* levels of hydrogen chloride (HCl) are 6,720 pound per year and 7.56 pounds per hour based on an annual averaging period.

<sup>13</sup> The potential HCl emissions from emission points R310.1, R311.1, R315.1, R316.1, C413.1, C414.1, C415.1, and V600.1 can exceed the *de minimis* levels for HCl uncontrolled. Reactors 310.1 & R315.1 will be required to be controlled to be *de minimis* on an annual basis and an hourly basis. R311.1 & R316.1 will be required to be controlled to be *de minimis* on an annual basis. The uncontrolled potential emissions from reactors R311.1 & R316.1 are below the pound per hour *de minimis* level. Distillation columns C413.1, C414.1, and C415.1, will be required to be controlled to *de minimis* on an annual basis. The uncontrolled potential emissions from C413.1, C414.1, and C415.1 are below the pound per hour *de minimis* level. V600.1 will be required to be controlled to be *de minimis* on an annual basis. The uncontrolled potential emissions from V600.1 are below the pound per hour *de minimis* level.

- 2) Maintain a nozzle pressure of 40-55 psi unless a new nozzle pressure range is established through performance testing.
- v. For two-stage scrubber C627.4 and C627.5 when the process equipment is in operation, the owner or operator shall:
  - 1) Maintain a pH range of 9-13 unless a new pH range is established through performance testing.
  - 2) Maintain a nozzle pressure of 40-55 psi unless a new nozzle pressure range is established through performance testing.

## **S2. Monitoring and Record Keeping (Regulation 2.03, section 6.1)**

### **a. VOC**

- i. For each VOC emission point, the owner or operator shall monitor and maintain records of the throughput of all VOC containing materials during each calendar month.
- ii. The owner or operator shall calculate and record the plant-wide consecutive 12-month VOC emissions for each month in the reporting period.
- iii. For the equipment subject to Regulation 7.25 not controlled by the condensers (C100.1, V100.30, V100.31, C110.1, V110.30, V110.31, C140.1, V140.30, V140.31, V131.1, V136.1, V244.1, F244.51, 244.90, 244.91, PU244, PU300.80, PU305.80, V332.1, V337.1, F332.51, F337.51, PU332.81, PU337.81, 332.90, 337.90, PU332.80, PU337.80, PU607, V610.1, V624.1, V626.1, V690.1, V650.1, V650.30, V651.1, V651.2), the owner or operator shall calculate and record the plant-wide consecutive 12-month VOC emissions for each month in the reporting period.
- iv. For the equipment subject to Regulation 7.25 controlled by condensers labeled E610.40, E624.40, and E626.40 (R200.1, R201.1, R220.1, V231.1, V232.1, V234.1, D240.1/E240.40, V240.30, R300.1, R305.1, R310.1, R315.1, F320.1, F325.1, R311.1, R316.1, V321.1, V323.1, V326.1, V322.1, V327.1, V328.1, D330.1/E330.40, V330.30, D335.1/E335.40, V335.30, C100.1/V100.30/V100.31, C110.1/V110.30/V110.31, C140.1/V140.30/V140.31, V403.30, E403.41/C403.10/E403.40/E403.42, V403.31, C413.10/E413.40/E413.41, V413.30, C414.10/E414.40/E414.41, V414.30, C415.10/E415.40/E415.41, V415.30, V437.1, V600.1, V601.1, V602.1, V603.1, V608.1, D606.1/E606.40, V606.30), the owner or operator shall keep the following records:
  - 1) The owner or operator shall calculate and record the monthly and consecutive 12-month VOC emissions for each month in the



reporting period to demonstrate compliance with the 40.22 tons per consecutive 12-month period limit.

- 2) For emission points subject to Regulation 7.25 controlled by condensers (E610.40, E624.40, and E626.40), for any period of time when the process was operating and a VOC control device was not operating, the owner or operator shall maintain the following records:
  - a) The duration of the control device downtime;
  - b) The process throughput during the control device downtime;
  - c) The emissions of VOC (tons), VOC (tons/month), VOC (tons/12-month period); and
  - d) Summary information on the cause of the event, corrective action taken, and measures implemented to prevent reoccurrence.
- v. For condensers (E610.40, E624.40, and E626.40):
  - 1) The owner or operator shall daily monitor and record the exhaust stream of condensers to ensure the exhaust stream temperature does not exceed -20° C (-4° F) (unless a different exhaust stream temperature has been established through performance testing). If the process equipment is not in operation on a given day, a negative declaration shall be recorded.
  - 2) If temperature records indicate that temperature ranges have been exceeded, the owner or operator shall inspect the condenser within 24 hours of the excursion, and perform a root cause analysis. The owner or operator shall maintain daily records of the results of the inspection, the results of the root cause analysis, and any corrective action performed.
- vi. The owner or operator shall monthly perform a visual inspection of the structural and mechanical integrity of condensers (E610.40, E624.40, and E626.40) for signs of damage, air leakage, corrosion, fouling, plugging, or other equipment defects, and repair and/or replace defective components as needed. The owner or operator shall maintain monthly records of the results.
- vii. The owner or operator shall monthly perform a visual inspection of the flare during operation to ensure the flame is present. The owner or operator shall maintain monthly records of the results.

- viii. The owner or operator of storage vessels (V132.1, V137.1, V407.1, and V417.1) shall maintain a list of the materials that are stored in the vessel(s) and the corresponding vapor pressure and if the contents of the storage vessels are changed to a material not on the list then a record shall be made of the new contents, the new vapor pressure, and the date of change.
- ix. The owner or operator shall keep a record that shows if storage vessels (V101.1, V400.1, V404.1, V410.1, V420.1, V427.1, and V447.1) are equipped with a submerged fill pipe. Submerged fill pipe means any fill pipe the discharge of which is entirely submerged when the liquid level is 6 inches above the bottom of the tank; or when applied to a tank which is loaded from the side, shall mean every fill pipe the discharge opening of which is entirely submerged when the liquid level is 2 times the fill pipe diameter above the bottom of the tank.
- x. The owner or operator shall semi-annually perform an inspection of the storage vessels subject to Regulation 7.12 to ensure there are no visible holes, or other openings. The owner or operator shall maintain annual records of the results.

b. **HAP**

- i. For each HAP emission point, the owner or operator shall calculate and monthly record the monthly throughput of each HAP-containing raw material and the HAP content.
- ii. The owner or operator shall calculate and record the *plant-wide* consecutive 12-month emissions of each single HAP and total HAP for each month in the reporting period.

c. **PM/PM<sub>10</sub>/PM<sub>2.5</sub>**

- i. For each PM emission point, the owner or operator shall monitor and maintain records of the throughput of each raw material during each calendar month.
- ii. The owner or operator shall calculate and record the plant-wide consecutive 12-month PM/PM<sub>10</sub>/PM<sub>2.5</sub> emissions for each month in the reporting period.
- iii. The owner or operator shall monthly perform a visual inspection of the structural and mechanical integrity of F240.50, F244.50, F330.50, F332.50, F335.50, F337.50, F606.50, V244.30, V244.31, V332.30, V332.31, V337.30, and V607.3 for signs of damage, air leakage, corrosion, or other equipment defects, and repair and/or replace defective components as needed. The owner or operator shall maintain monthly records of the results.

- iv. For emission points D606.1 and PU607, for any period of time when the process was operating and a PM control device was not operating, the owner or operator shall maintain the following records<sup>11</sup>:
  - 1) The duration of the control device downtime;
  - 2) The process throughput during the control device downtime;
  - 3) The emissions of PM (lb/hr) and PM/PM<sub>10</sub>/PM<sub>2.5</sub> (tons); and
  - 4) Summary information on the cause of the event, corrective action taken, and measures implemented to prevent reoccurrence.

d. **Opacity**

- i. For each referenced PM emission point, the owner or operator shall conduct a monthly one-minute visible emissions survey during normal process operation of each PM emission point. No more than four emission points shall be observed simultaneously. The opacity surveys can be performed on the building exhaust points if the process is wholly within a building.
- ii. At emission points where visible emissions are observed, the owner or operator shall initiate corrective action within eight hours of the initial observation. If the visible emissions persist, the owner or operator shall perform or cause to be performed a Method 9 within 24 hours of the initial observation.
- iii. The owner or operator shall maintain monthly records of the results of all visible emissions surveys and Method 9 tests performed. The records shall include the date of each survey, the name of the person conducting the survey, whether or not visible emissions were observed, and what if any corrective action was performed. If an emission point is not being operated during a given month, then no visible emission survey needs to be performed and a negative declaration shall be entered in the record.

e. **TAC**

- i. The owner or operator shall maintain records sufficient to demonstrate environmental acceptability, including, but not limited to MSDS, analysis of emissions, and/or modeling results.
- ii. The owner or operator shall re-evaluate the environmental acceptability and document the environmentally acceptable emissions if a new TAC is introduced or the content of a TAC in a raw material increases above *de minimis*.

- iii. For emission points R310.1, R311.1, R315.1, and R316.1, for any period of time when the process was operating and a TAC control device was not operating, the owner or operator shall maintain the following records<sup>12</sup>:
  - 1) The duration of the control device downtime;
  - 2) The process throughput during the control device downtime;
  - 3) The emissions of HCl (lb/hr) and HCl (tons/year); and
  - 4) A statement if the event did or did not impact the environmental acceptability demonstration.
  - 5) Summary information on the cause of the event, corrective action taken, and measures implemented to prevent reoccurrence.
  - 6) A negative declaration if no by-passes occurred.
- iv. The owner or operator shall maintain the following records for eductor C627.3:
  - 1) Maintain daily records of the pH;
  - 2) Maintain daily records of the nozzle pressure;
  - 3) Record a negative declaration for any day the process was not operating.
  - 4) Record any parameter excursions and corrective actions taken.
- v. The owner or operator shall maintain the following records for the two stage scrubber (C627.3, C627.5):
  - 1) Maintain daily records of the pH;
  - 2) Maintain daily records of the nozzle pressure; Record a negative declaration for any day the process was not operating.
  - 3) Record any parameter excursions and corrective actions taken.

**S3. Reporting** (Regulation 2.03, section 6.1)

The owner or operator shall submit the compliance reports that include the information in these sections. All reports shall include the company name, plant ID number, and the beginning and ending date of the reporting period. The compliance reports shall clearly identify any deviation from a permit requirement. Duplicative reporting is not required. For example, information required to be submitted in Periodic Reports required by a MACT is not required to also be reported in the semiannual reports. If no deviations occur in the reporting period, the owner or operator shall report a negative declaration in

the appropriate report. All compliance reports shall include the following certification statement per Regulation 2.16, section 3.5.11.

- “Based on information and belief formed after reasonable inquiry, I certify that the statements and information in this document are true, accurate, and complete.”
- Signature and title of the responsible official of the company.

The semi-annual compliance reports are due on or before the following dates of each calendar year:

<u>Reporting Period</u>	<u>Report Due Date</u>
January 1 - June 30	August 29
July 1 - December 31	March 1 of the following year (Feb. 29 for leap year)

a. **VOC**

- i. The owner or operator shall report the plant-wide consecutive 12-month emissions of VOCs for each month in the reporting period.
- ii. For the equipment subject to Regulation 7.25 not controlled by the condensers (C100.1, V100.30, V100.31, C110.1, V110.30, V110.31, C140.1, V140.30, V140.31, V131.1, V136.1, V244.1, F244.51, 244.90, 244.91, PU244, PU300.80, PU305.80, V332.1, V337.1, F332.51, F337.51, PU332.81, PU337.81, 332.90, 337.90, PU332.80, PU337.80, PU607, V610.1, V624.1, V626.1, V690.1, V650.1, V650.30, V651.1, V651.2), the owner or operator shall report the consecutive 12-month emissions of VOCs for each month in the reporting period.
- iii. For the equipment subject to Regulation 7.25 controlled by condensers labeled E610.40, E624.40, and E626.40 (R200.1, R201.1, R220.1, V231.1, V232.1, V234.1, D240.1/E240.40, V240.30, R300.1, R305.1, R310.1, R315.1, F320.1, F325.1, R311.1, R316.1, V321.1, V326.1, V323.1, V327.1, V328.1, D330.1/E330.40, V330.30, D335.1/E335.40, V335.30, E403.41/C403.10/E403.40/E403.42, V403.30, E403.43/C403.20/E403.44, V403.31, C413.10/E413.40/E413.41, V413.30, C414.10/E414.40/E414.41, V414.30, C415.10/E415.40/E415.41, V415.30, V437.1, V600.1, V601.1, V602.1, V603.1, V608.1, D606.1/E606.40, V606.30), the owner or operator shall report the following:
  - 1) The consecutive 12-month emissions of VOCs for each month in the reporting period to demonstrate compliance with 40.22 ton per consecutive 12-month period VOC BACT limit.
  - 2) For emission points controlled by condensers (E610.40, E624.40, and E626.40), identification of all periods when a process was operating and an associated control device was not operating,

including the information in S2.a.iii.2), or a negative declaration if the control device was operating at all times the process was operating during the reporting period.

- iv. The owner or operator shall report any deviations from monitoring and recordkeeping requirements, or a negative declaration if requirements were met.
- v. For condensers (E610.40, E624.40, and E626.40): The owner or operator shall report any temperature excursions, including the information recorded in S2.a.v.2). If there were no temperature excursions during the reporting period, the owner or operator shall report a negative declaration.
- vi. For storage vessels (V132.1, V137.1, V407.1, and V417.1): The owner or operator shall report any change of contents that would result in a vapor pressure greater than or equal to 1.5 psia or report a negative declaration.

**b. HAP**

- i. The owner or operator shall report the consecutive 12-month plant-wide emissions of each individual HAP for each month in the reporting period.
- ii. The owner or operator shall report the consecutive 12-month plant-wide emissions of total HAP for each month in the reporting period.

**c. PM/PM<sub>10</sub>/PM<sub>2.5</sub>**

- i. The owner or operator shall report the plant-wide consecutive 12-month PM/ PM<sub>10</sub>/PM<sub>2.5</sub> emissions for each month in the reporting period.
- ii. The owner or operator shall report any failure to perform the visual inspection of the structural and mechanical integrity.
- iii. For emission point D606.1 and PU607, identification of all periods when a process was operating and an associated control device was not operating, including the information in S2.c.iv., or a negative declaration if the control device was operating at all times the process was operating during the reporting period.

**d. Opacity**

- i. The date and time of each VE Survey where visible emissions were observed and the results of the Method 9 test performed;
- ii. Identification of all periods of exceeding the opacity standard;
- iii. Description of any corrective action taken for each exceedance of an opacity standard specified in this permit; and

- iv. Any deviation from the requirement to perform or record the results of the required monthly VE surveys or Method 9 tests.
  - v. If there were no deviations during the report period, report a negative declaration.
- e. **TAC**
- i. Within 6 months after a change of a raw material, the owner or operator shall submit the re-evaluated EA demonstration to the District.
  - ii. The owner or operator shall report any conditions that were inconsistent with those conditions analyzed in the most recent Environmental Acceptability Demonstration or a negative declaration stating that operations were within the conditions analyzed. This includes, but is not limited to, control device upset conditions.
  - iii. For any conditions outside the analysis, the owner or operator shall re-analyze to determine whether these conditions comply with the STAR program. Changes to the air dispersion modeling program or meteorological data used in the most recent Environmental Acceptability Demonstration do not trigger the requirement to re-analyze. (Regulations 5.00 and 5.21, sections 4.22 – 4.24)
  - iv. For emission points R310.1, R311.1, R315.1, and R316.1, identification of all periods when a process was operating and an associated control device was not operating, including the information in S2.e.iii., or a negative declaration if the control device was operating at all times the process was operating during the reporting period.
  - v. For scrubber C627.1, the owner or operator shall report the following:
    - 1) Any failure to maintain daily records of the pH or nozzle pressure;
    - 2) Any excursions of the pH range or nozzle pressure.
    - 3) Any corrective actions taken for any excursions of the pH range or nozzle pressure.
    - 4) Report a negative declaration if no deviations occurred during the report period.
  - vi. For scrubber C627.4 and C627.5, the owner or operator shall report the following:
    - 1) Any failure to maintain daily records of the pH or scrubbing liquid nozzle pressure,;

- 2) Any excursions of the pH range or scrubbing liquid nozzle pressurer.
- 3) Any corrective actions taken for any excursions of the pH range or scrubbing liquid nozzle pressure.
- 4) Report a negative declaration if no deviations occurred during the report period.

f. **Start-Up Notification**

The owner or operator shall provide written notification to the District of the actual date of initial startup. This notification shall be post marked within 15 days after normal operation has been achieved. (Regulation 7.01, Section 5.1.3)

**S4. Testing** (Regulation 2.03, section 5.1)

The owner or operator shall use the most recent District accepted performance test results to demonstrate compliance with the emission limits and in the annual emission inventory reporting.

The owner or operator shall construct all equipment in such a manner that the following testing requirements can be performed.

a. **VOC**

- i. The owner or operator shall perform an EPA Reference Method 25A performance test on the inlet and outlet of the control devices (E610.40, E624.40, and E626.40) within 60 days after achieving maximum production rate, but no later than 180 days after initial startup. The test shall be performed at 90% or higher of maximum capacity, or allowable/permitted capacity, or at a level of capacity which results in the greatest emissions and is representative of the operations. Failure to perform the test, at maximum capacity, allowable/permitted capacity, or at a level of capacity which resulted in the greatest emissions, may necessitate a re-test or necessitate a revision of the allowable/permitted capacity of the process equipment depending upon the difference between the testing results and the limit.
- ii. The owner or operator shall submit written compliance test plans (protocol) for the control efficiency. They shall include the EPA test methods that will be used for Method 25A compliance testing, the process operating parameters that will be monitored during the performance test, and the control device performance indicators (e.g. pressure drop, exhaust stream temperature) that will be monitored during the performance test. The compliance test plans shall be furnished to the District at least 30 days prior to the actual date of the performance test. Attached to the permit is a Protocol Checklist for Performance Test for the information to be



submitted in the protocol. The owner or operator shall provide the District at least 10 days prior notice of any performance test to afford the District the opportunity to have an observer present.

- iii. The owner or operator shall furnish the District with a written report of the results of the performance test within 60 days following the actual date of completion of the performance test.

b. **HAP**

See Specific Condition S4.e.

c. **PM/PM<sub>10</sub>/PM<sub>2.5</sub>**

There are no testing requirements for this pollutant.

d. **Opacity**

There are no testing requirements for this pollutant.

e. **TAC**

- i. The owner or operator shall perform an EPA Reference Method 26 performance test on the inlet and outlet of the control device series (C627.3, C627.4, C627.5) within 60 days after achieving maximum production rate, but no later than 180 days after initial startup. The test shall be performed at 90% or higher of maximum capacity, or allowable/permitted capacity, or at a level of capacity which results in the greatest emissions and is representative of the operations. Failure to perform the test, at maximum capacity, allowable/permitted capacity, or at a level of capacity which resulted in the greatest emissions, may necessitate a re-test or necessitate a revision of the allowable/permitted capacity of the process equipment depending upon the difference between the testing results and the limit.
- ii. The owner or operator shall submit written compliance test plans (protocol) for the control efficiency. They shall include the EPA test methods that will be used for compliance testing, the process operating parameters that will be monitored during the performance test, and the control device performance indicators (e.g., pH Range, volumetric inlet air flow rate, scrubbing liquid flow rate) that will be monitored during the performance test. The compliance test plans shall be furnished to the District at least 30 days prior to the actual date of the performance test. Attached to the permit is a Protocol Checklist for Performance Test for the information to be submitted in the protocol.
- iii. The owner, operator, or representative of the tested facility shall obtain an audit sample, if commercially available, from an accredited audit sample

provider (AASP) for each test method used for regulatory compliance purposes. (40 CFR 60.8(g)(1))

**Comments**

1. The construction permit fees are based on the construction fee for Title V source (\$2,542.40) and *de minimis* TACs review (\$305.10).

**Protocol Checklist for a Performance Test**

A completed protocol should include the following information:

- ☐ 1. Facility name, location, and ID #;
- ☐ 2. Responsible Official and environmental contact names;
- ☐ 3. Permit numbers that are requiring the test to be conducted;
- ☐ 4. Test methods to be used (i.e. EPA Method 1, 2, 3, 4, and 5);
- ☐ 5. Alternative test methods or description of modifications to the test methods to be used;
- ☐ 6. Purpose of the test including equipment and pollutant to be tested; the purpose may be described in the permit that requires the test to be conducted or may be to show compliance with a federal regulation or emission standard;
- ☐ 7. Tentative test dates (These may change but the District will need final notice at least 10 days in advance of the actual test dates in order to arrange for observation.);
- ☐ 8. Maximum rated production capacity of the system;
- ☐ 9. Production-rate goal planned during the performance test for demonstration of compliance (if appropriate, based on limits);
- ☐ 10. Method to be used for determining rate of production during the performance test;
- ☐ 11. Method to be used for determining rate of production during subsequent operations of the process equipment to demonstrate compliance;
- ☐ 12. Description of normal operation cycles;
- ☐ 13. Discussion of operating conditions that tend to cause worse case emissions; it is especially important to clarify this if worst case emissions do not come from the maximum production rate;
- ☐ 14. Process flow diagram;
- ☐ 15. The type and manufacturer of the control equipment, if any;
- ☐ 16. The control equipment (baghouse, scrubber, condenser, etc.) parameter to be monitored and recorded during the performance test. Note that this data will be used to ensure representative operation during subsequent operations. These parameters can include pressure drops, flow rates, pH, and temperature. The values achieved during the test may be required during subsequent operations to describe what pressure drops, etcetera, are indicative of good operating performance; and
- ☐ 17. How quality assurance and accuracy of the data will be maintained, including;
  - Sample identification and chain-of-custody procedures
  - If audit samples are required for this test method, audit sample provider and number of audit samples to be used
- ☐ 18. Pipe, duct, stack, or flue diameter to be tested;
- ☐ 19. Distances from the testing sample ports to the nearest upstream and downstream flow disturbances such as bends, valves, constrictions, expansions, and exit points for outlet and additionally for inlet;
- ☐ 20. Determine number of traverse points to be tested for outlet and additionally for inlet if required using Appendix A-1 to 40 CFR Part 60;

- Method 1 if stack diameter is  $>12"$
  - Method 1a if stack diameter is greater than or equal to  $4"$  and less than  $12"$
  - Alternate method of determination for  $<4"$
  - If a sample location at least two stack or duct diameters downstream and half a diameter upstream from any flow disturbance is not available then an alternative procedure is available for determining the acceptability of a measurement location. This procedure described in Method 1, Section 11.5 allows for the determination of gas flow angles at the sampling points and comparison of the measured results with acceptability criteria.
- ☐ 21. The Stack Test Review fee shall be submitted with each stack test protocol.